

RELEASE-All #100

A MULTIPLE CYCLE RELEASE AGENT
THAT DOES NOT TRANSFER



P.O. Box 3387
25512 East Base Line
San Bernardino, California 92404

THE ULTIMATE IN MOLD RELEASE

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APPLICATION

RELEASE-ALL No. 100 may be applied to clean surfaces by wipe-on, spray or brush means as desired. Remove all old release agents before applying RELEASE-ALL No. 100. Metal tools require 2 coats. Plastic tools require 3 coats. After application, 10 - 15 minutes should be allowed for solvent release. Then an oven cure is necessary at 300 degrees F for 30 minutes after the mold surface has reached the 300 degrees F temperature. Recoating over worn areas is done by solvent cleaning the surface with toluene or ketones and recoating as described above. RELEASE-ALL No. 100 may be removed completely by RELEASE-ALL No. 10 Mold Stripper.